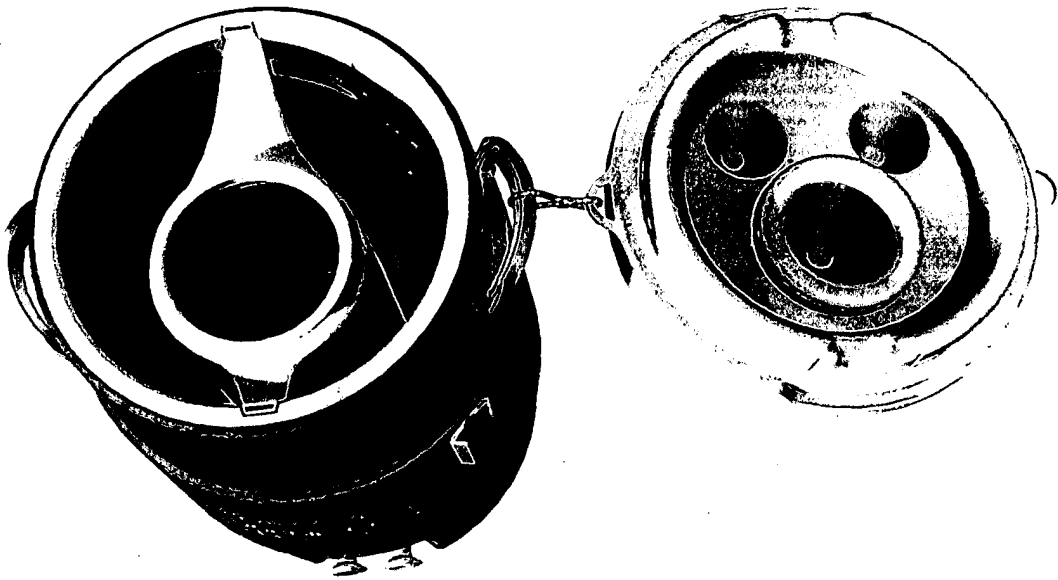
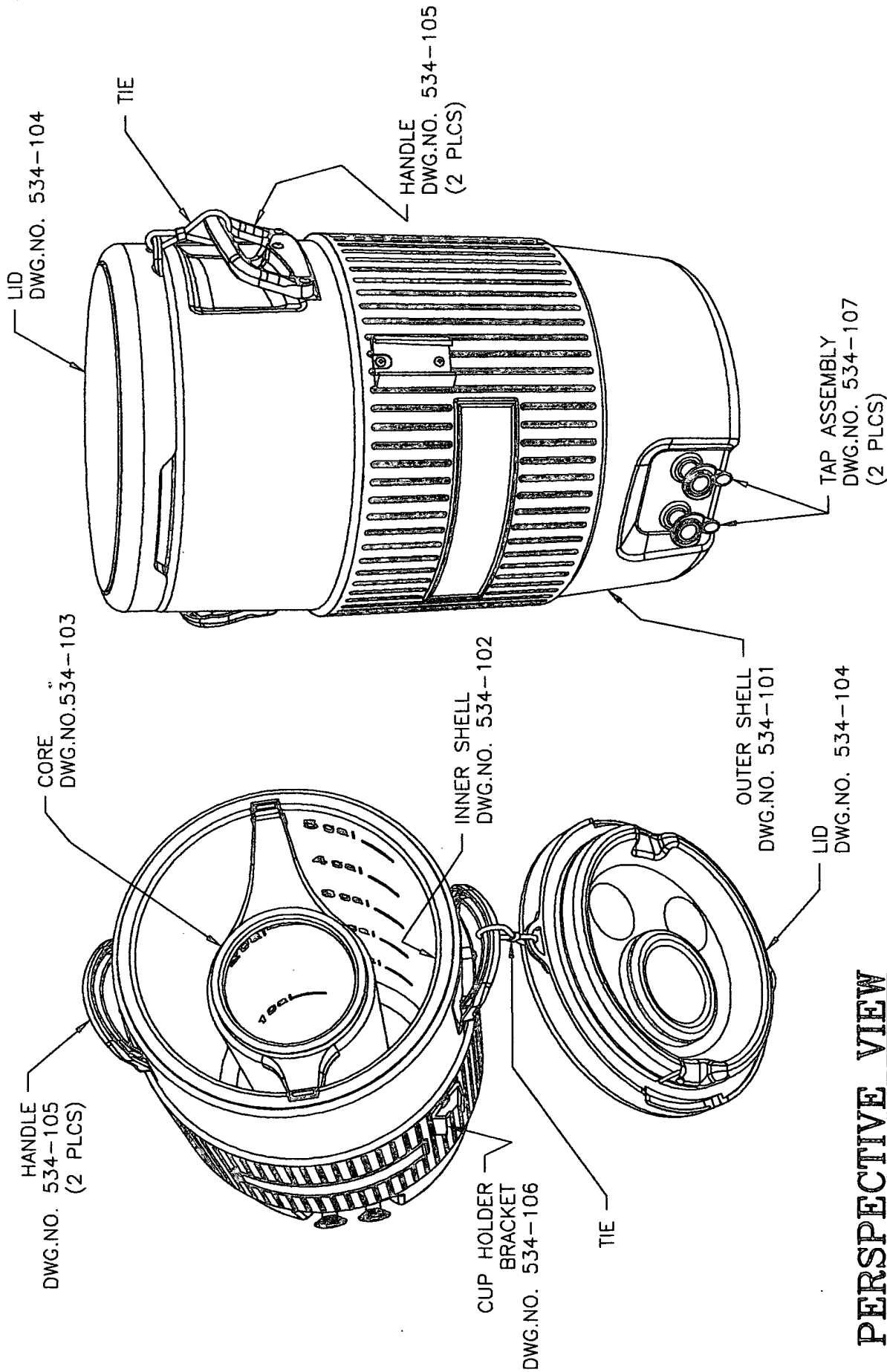


Double Cooler

October 21, 2003





PERSPECTIVE VIEW



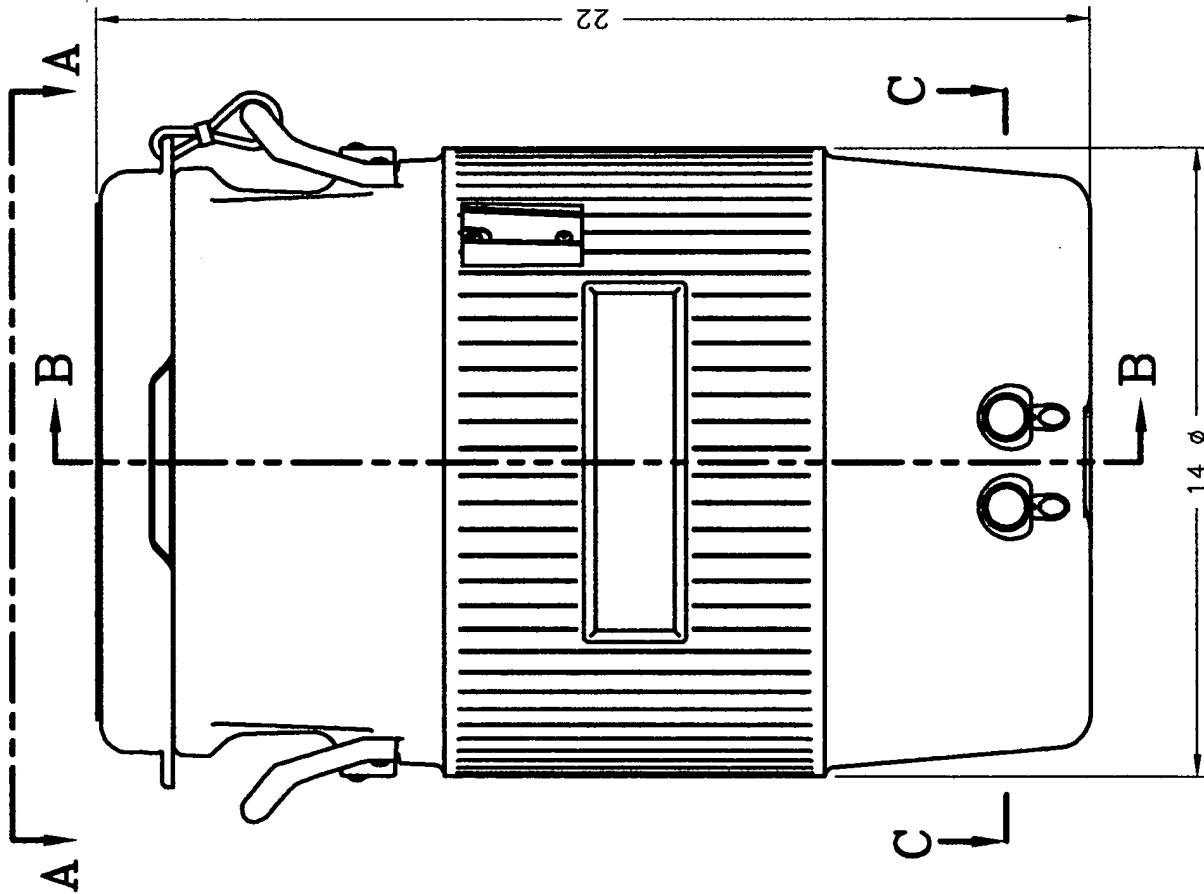
TOLERANCES: X/X=±1/8
.XXX=±0.031 .XX=±0.062 ANGLE=±0.5°
MATERIALS: Blow Molded PE

DRAWN BY: SSC
CHKD. BY:
APVD. BY:
SCALE: N/A

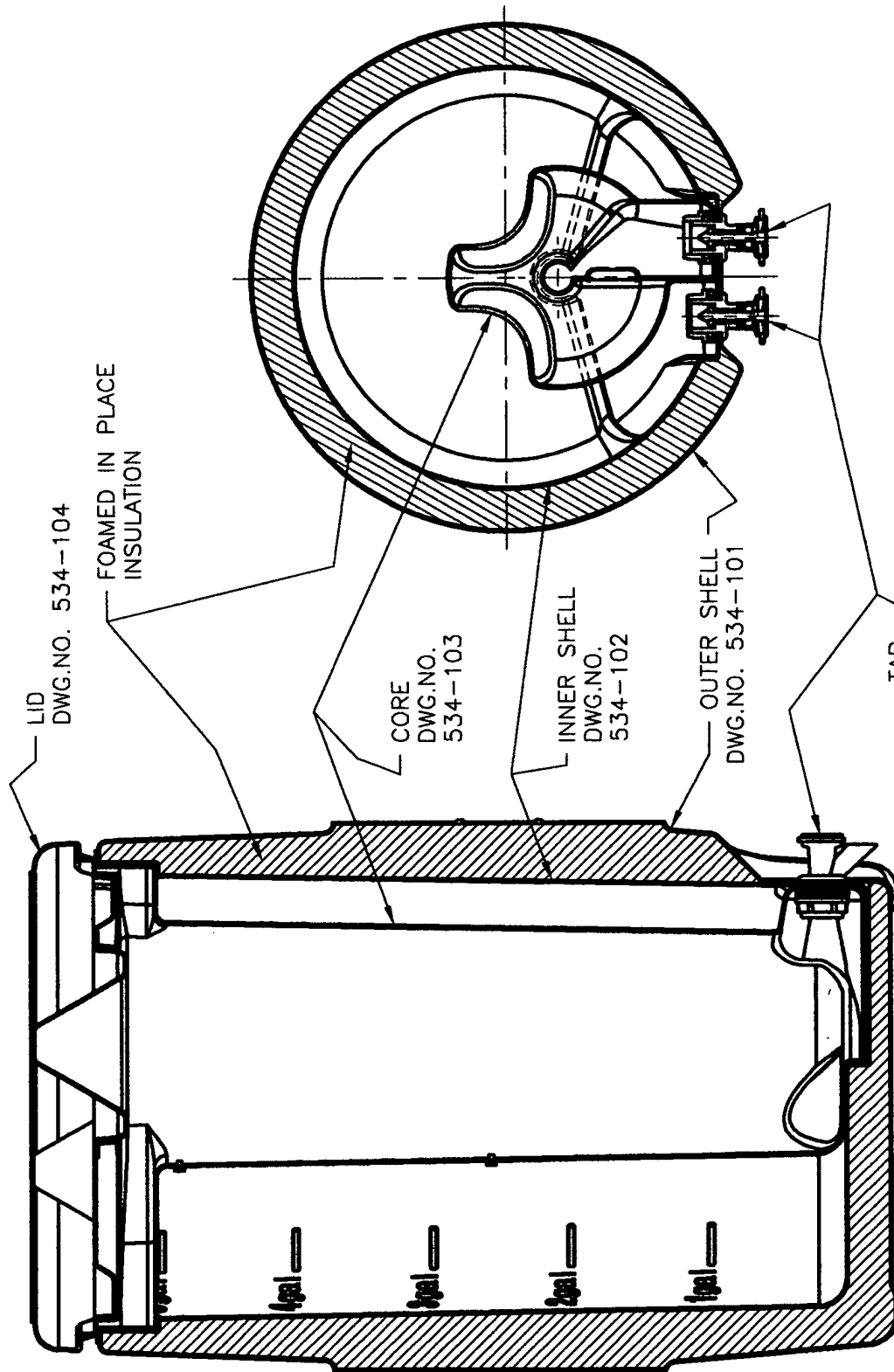
DATE: 10/21/03
DATE:
DATE:
DIM. IN INCHES

Double Cooler

DWG. NO.
A-534-100
SHEET NO.
1 of 4

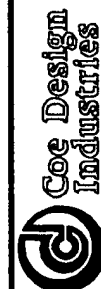


VIEW A-A



SECTION C-C

SECTION B-B



stan.coe coe-design.com 919-844-8870

TOLERANCES: .XXX=±0.031 .XX=±0.062 .X/X=±1/8 ANGLE=±0.5°

MATERIALS: Blow Molded PE

DRAWN BY: SSC

CHKD. BY:

APVD. BY:

SCALE: 1/4

DATE: 10/21/03

DATE:

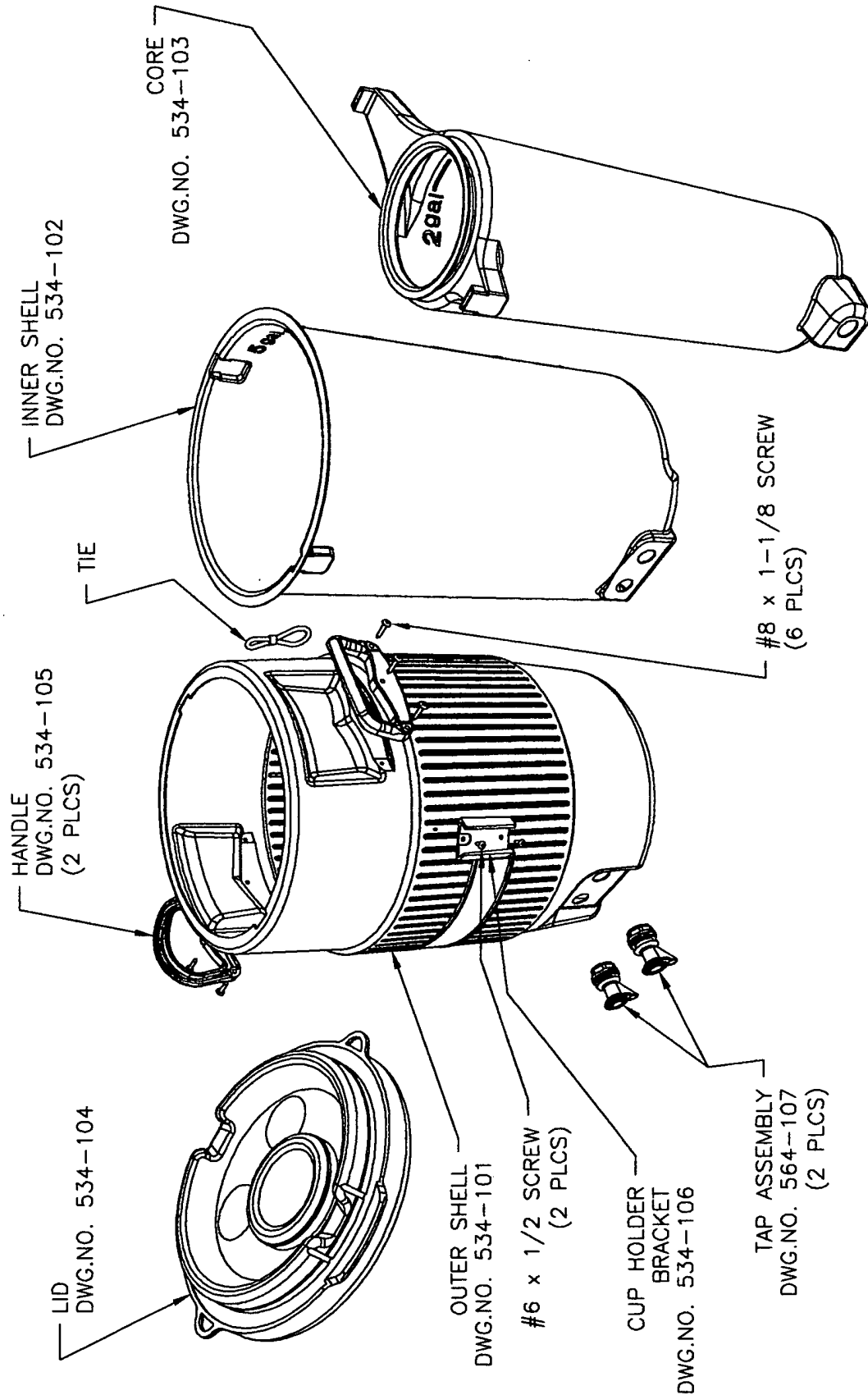
DATE:

DIM. IN INCHES


Double Cooler

DWG. NO. A-534-100

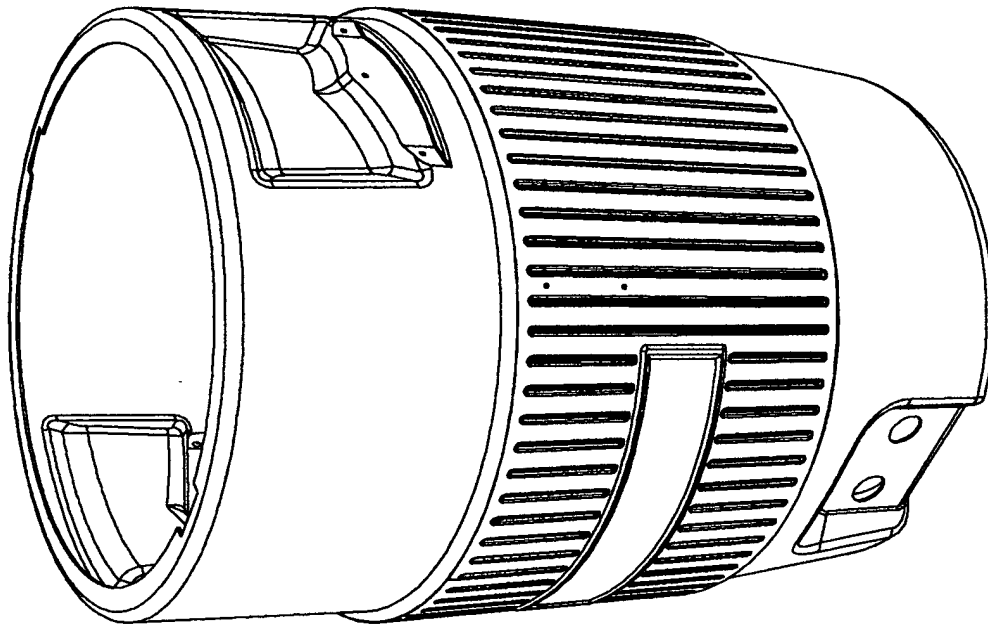
SHEET NO. 3 of 4



PERSPECTIVE VIEW

 Coe Design Industries <small>stan.coe coe-design.com 818-644-8870</small>	TOLERANCES: .XX=±0.031 .XX=±0.062 X/X=±1/8 ANGLE=±0.5°	DRAWN BY: SSC	DATE: 10/21/03	DWG. NO. A-534-100
	MATERIALS: Blow Molded PE	CHKD. BY:	DATE:	SHEET NO. 4 of 4

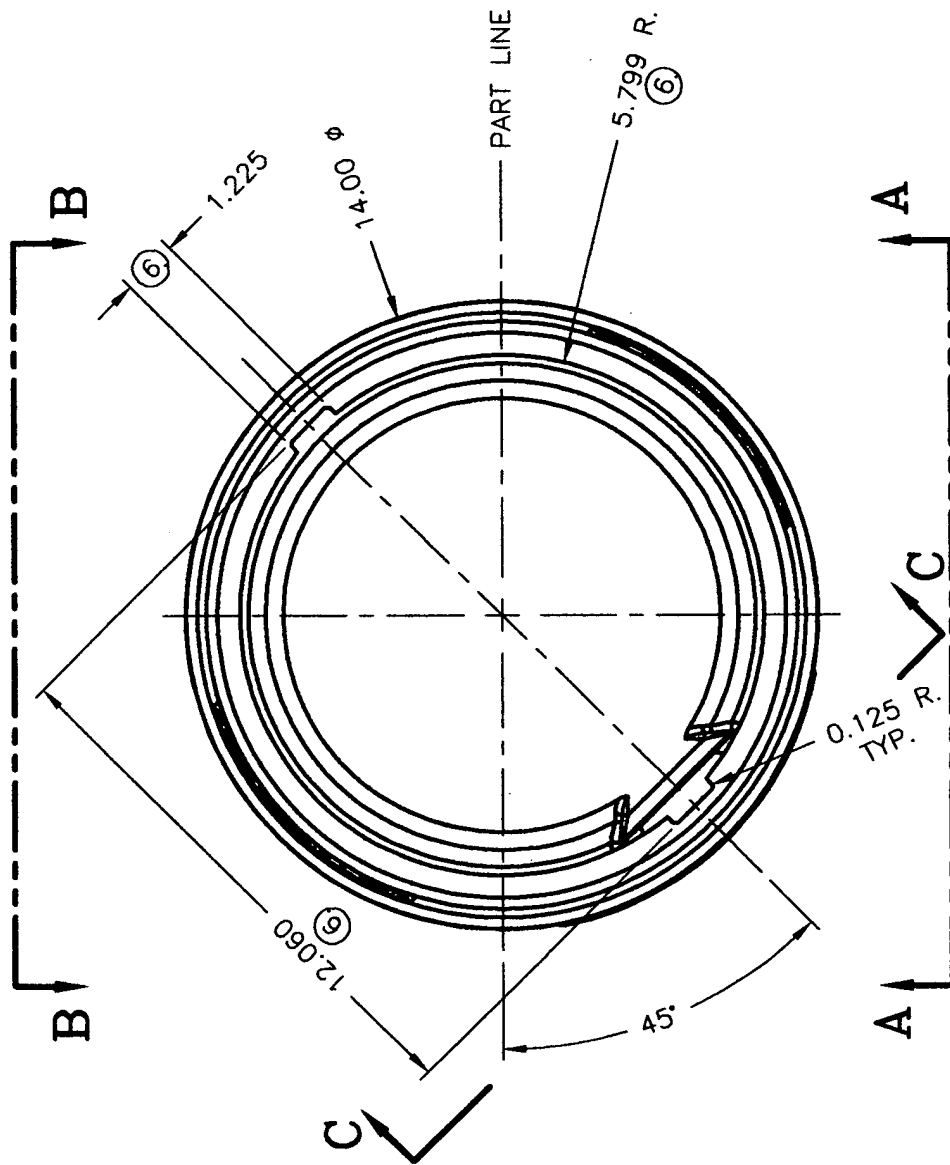
Double Cooler



NOTES:

1. BLOW MOLDED POLYETHYLENE PART.
2. COLOR: ORANGE OR OTHER
3. NOMINAL WALL THICKNESS = 0.055
4. REFER TO CAD SOLIDS FILES FOR ADDITIONAL GEOMETRIC DATA.
5. REFER TO CAD TOOLBODY FILES FOR TOOLPATH DATA (NO SHRINKAGE COMPENSATION APPLIED).
- ⑥ TRIM EDGE SECONDARY PROCESS.

PERSPECTIVE VIEW



TOP VIEW



alan.coe coe-design.com 818-844-8870

TOLERANCES: X/X=±1/8

.XX=±0.031 .XX=±0.062 ANGLE=±0.5°

MATERIALS:

Polyethylene

DRAWN BY: SSC

CHKD. BY:

APVD. BY:

SCALE: 1/4

DATE: 10/23/03

DATE:

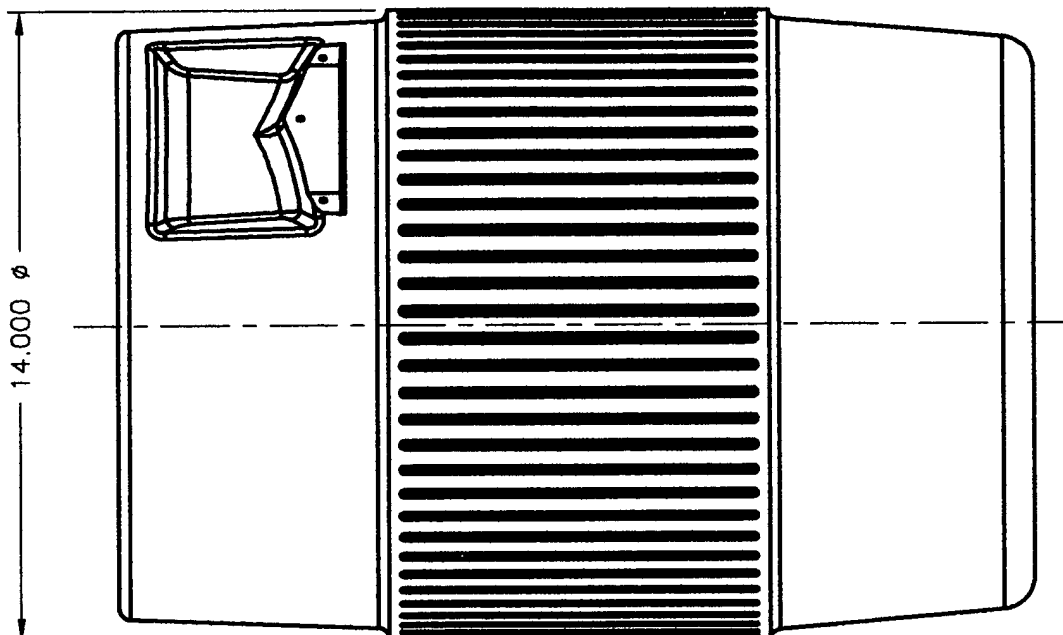
DATE:

DIM. IN INCHES

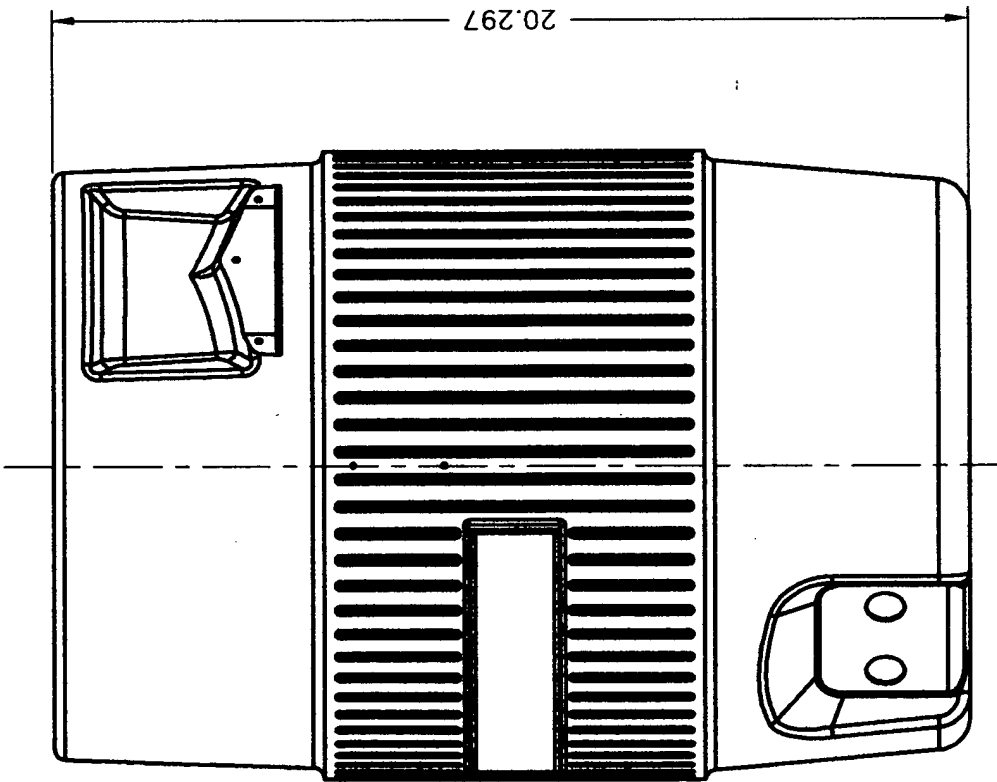
Outer Shell

DWG. NO.
A-534-101

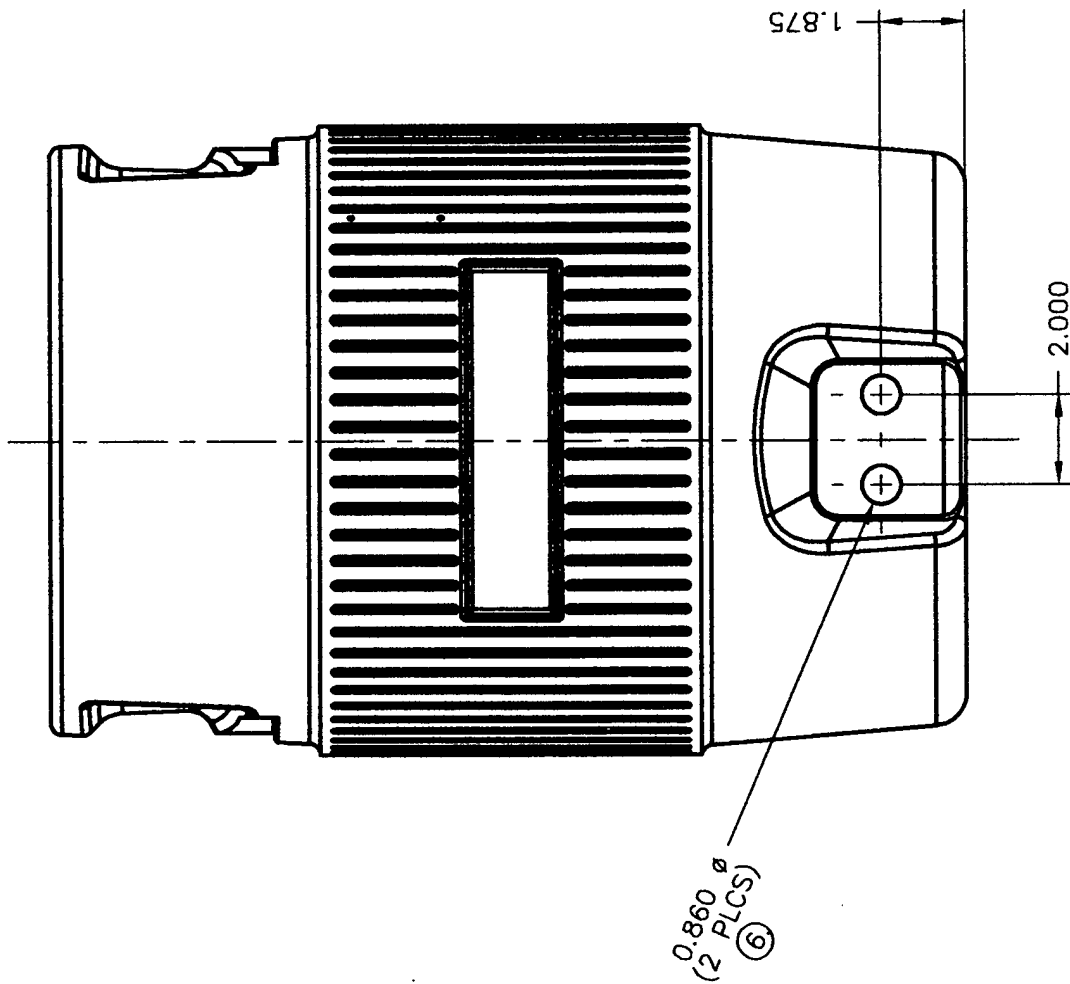
SHEET NO.
2 of 4



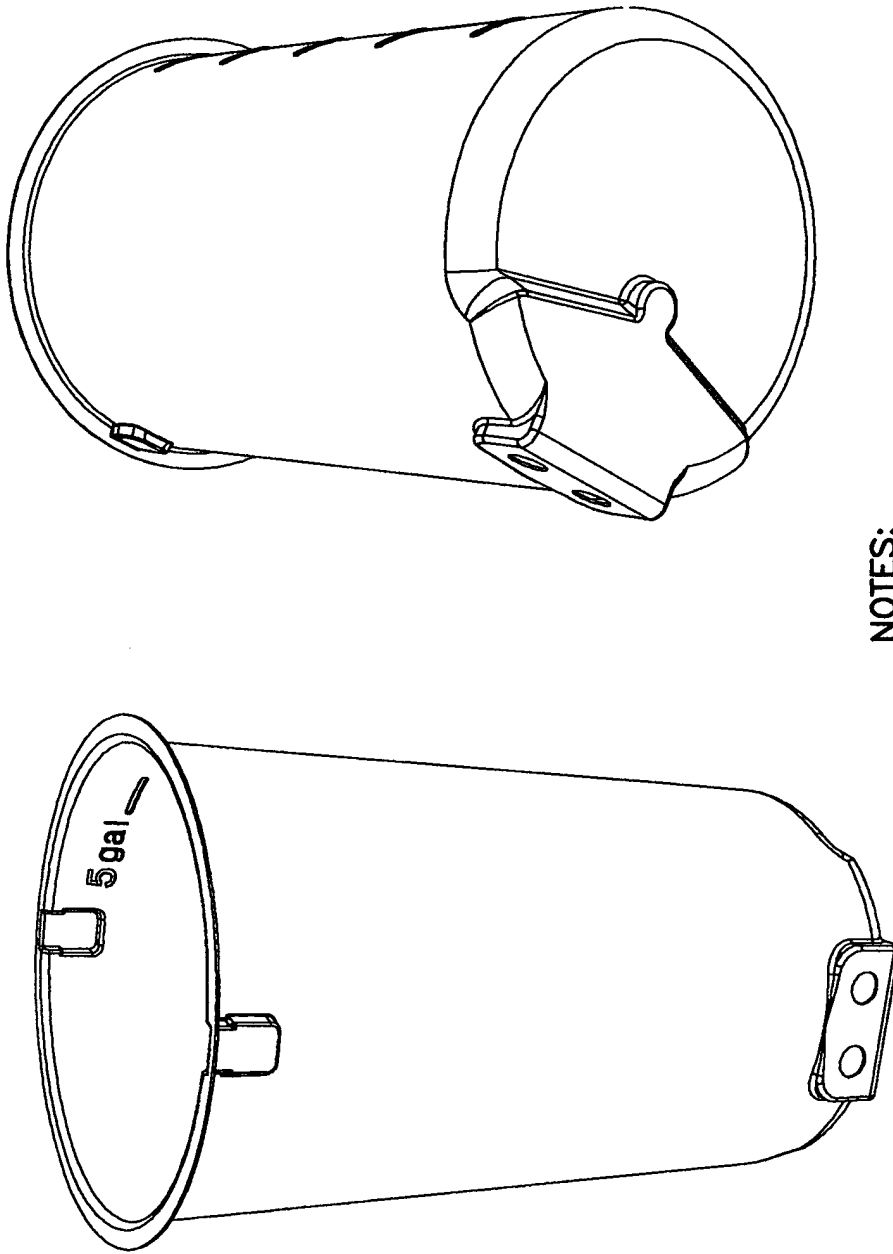
VIEW B-B



VIEW A-A



VIEW C-C



NOTES:

1. BLOW MOLDED POLYETHYLENE PART.
2. COLOR: WHITE / FDA FOOD GRADE
3. NOMINAL WALL THICKNESS = 0.055
4. REFER TO CAD SOLIDS FILES FOR ADDITIONAL GEOMETRIC DATA.
5. REFER TO CAD TOOLBODY FILES FOR TOOLPATH DATA (NO SHRINKAGE COMPENSATION APPLIED).
- ⑥ TRIM EDGE SECONDARY PROCESS.

PERSPECTIVE VIEW



alan.coe@coe-design.com 818-844-0870

TOLERANCES: X/X=±1/8
.XX=±0.031 .XX=±0.062 ANGLE=±0.5°

MATERIALS:
Polyethylene

DRAWN BY: SSC

CHKD. BY:

APVD. BY:

SCALE: N/A

DATE: 10/23/03

DATE:

DATE:

DIM. IN INCHES

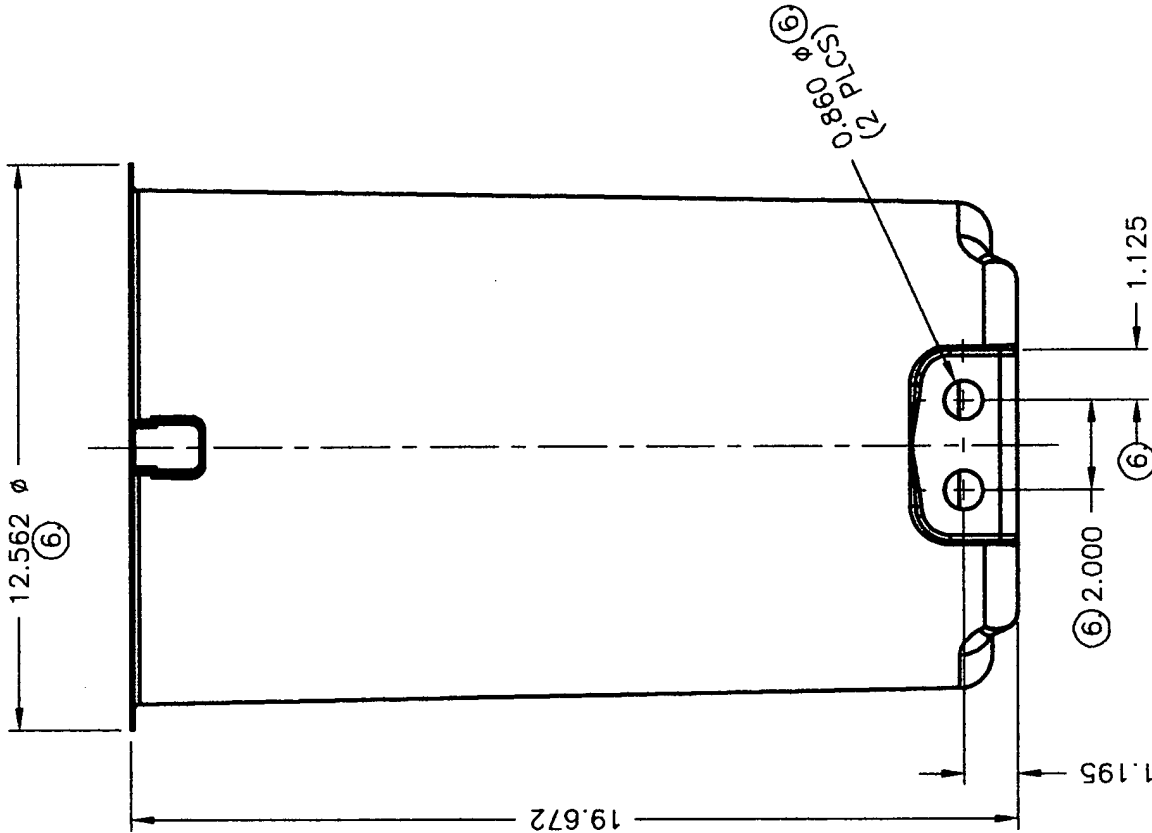
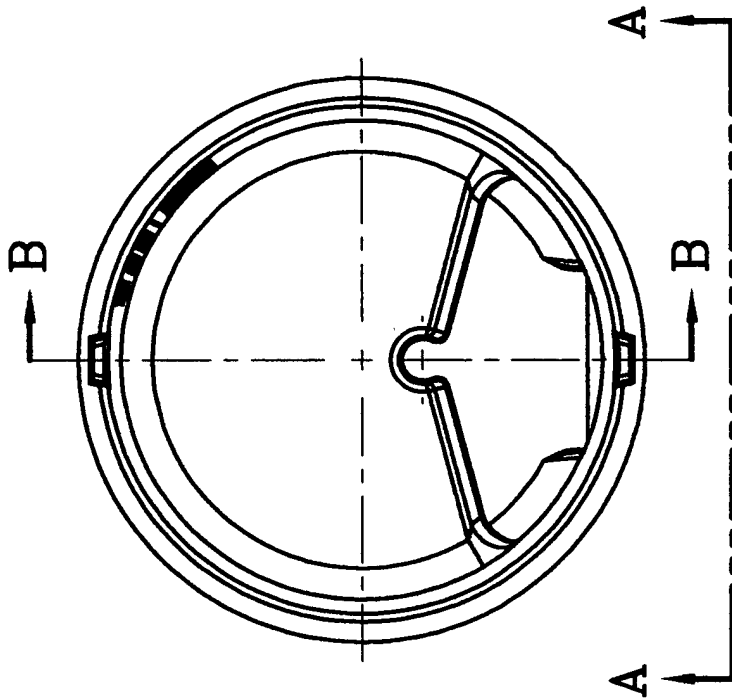
Inner Shell

DWG. NO.

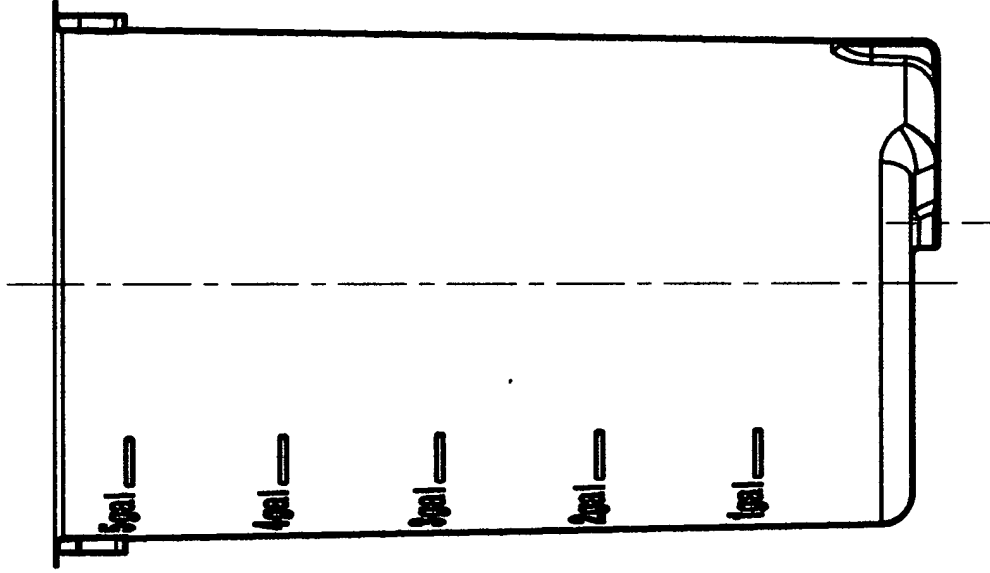
A-534-102

SHEET NO.

1 of 3



VIEW A-A



SECTION B-B

ROTATED 90° CW

TOLERANCES: X/X=±1/8
 .XXX=±0.031 .XX=±0.062 ANGLE=±0.5°

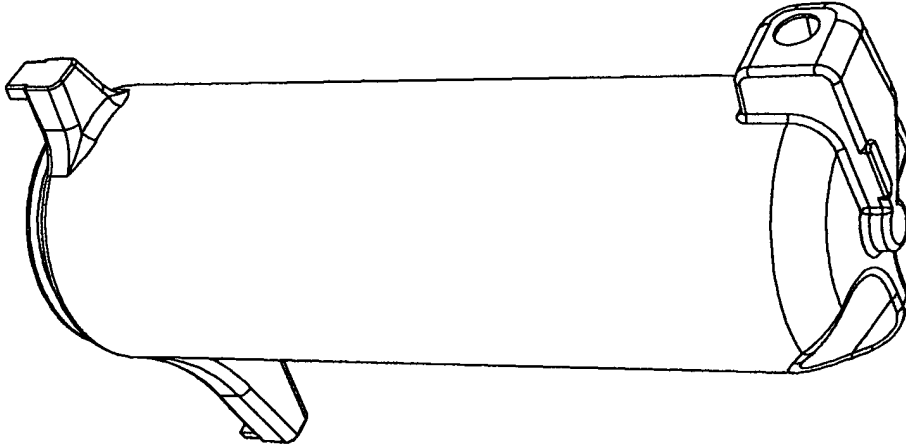
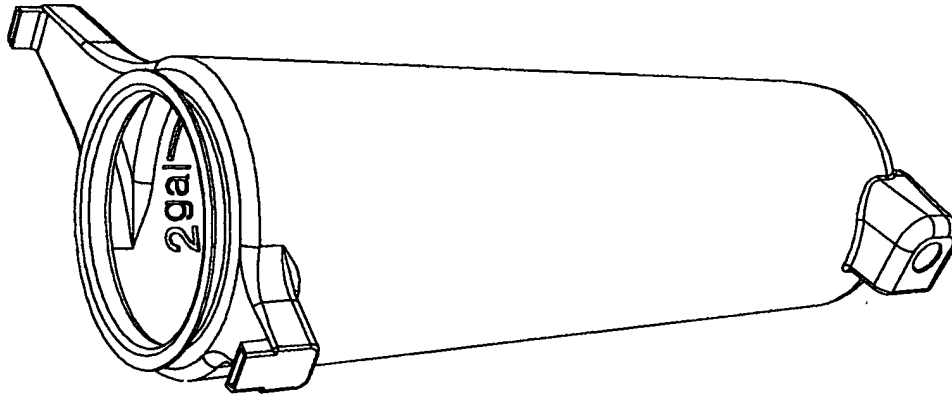
MATERIALS:
 Polyethylene

DRAWN BY: SSC
 CHKD. BY:
 APVD. BY:
 SCALE: 1/4

DATE: 10/23/03
 DATE:
 DATE:
 DIM. IN INCHES

Inner Shell

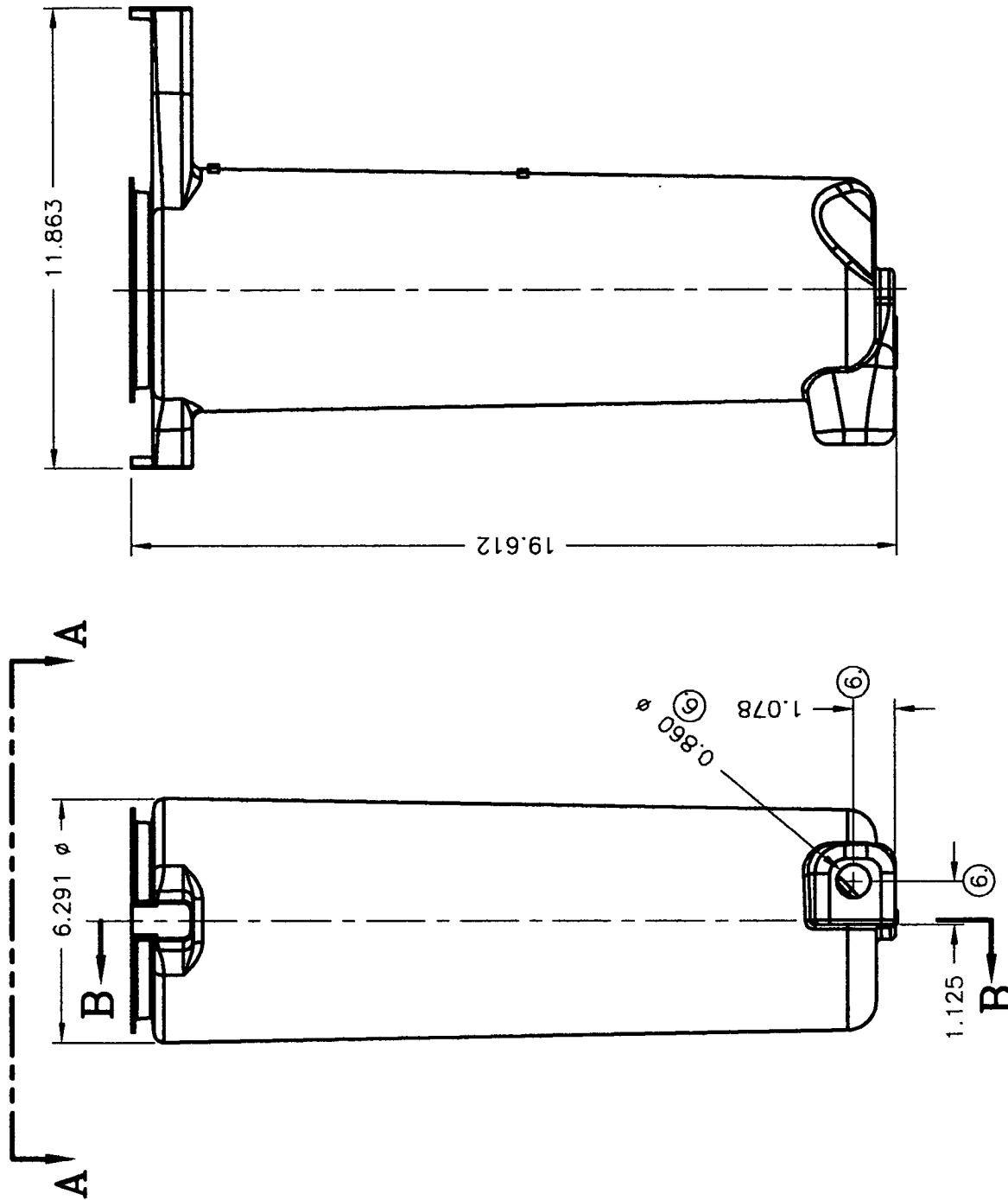
DWG. NO.
A-534-102
 SHEET NO.
3 of 3



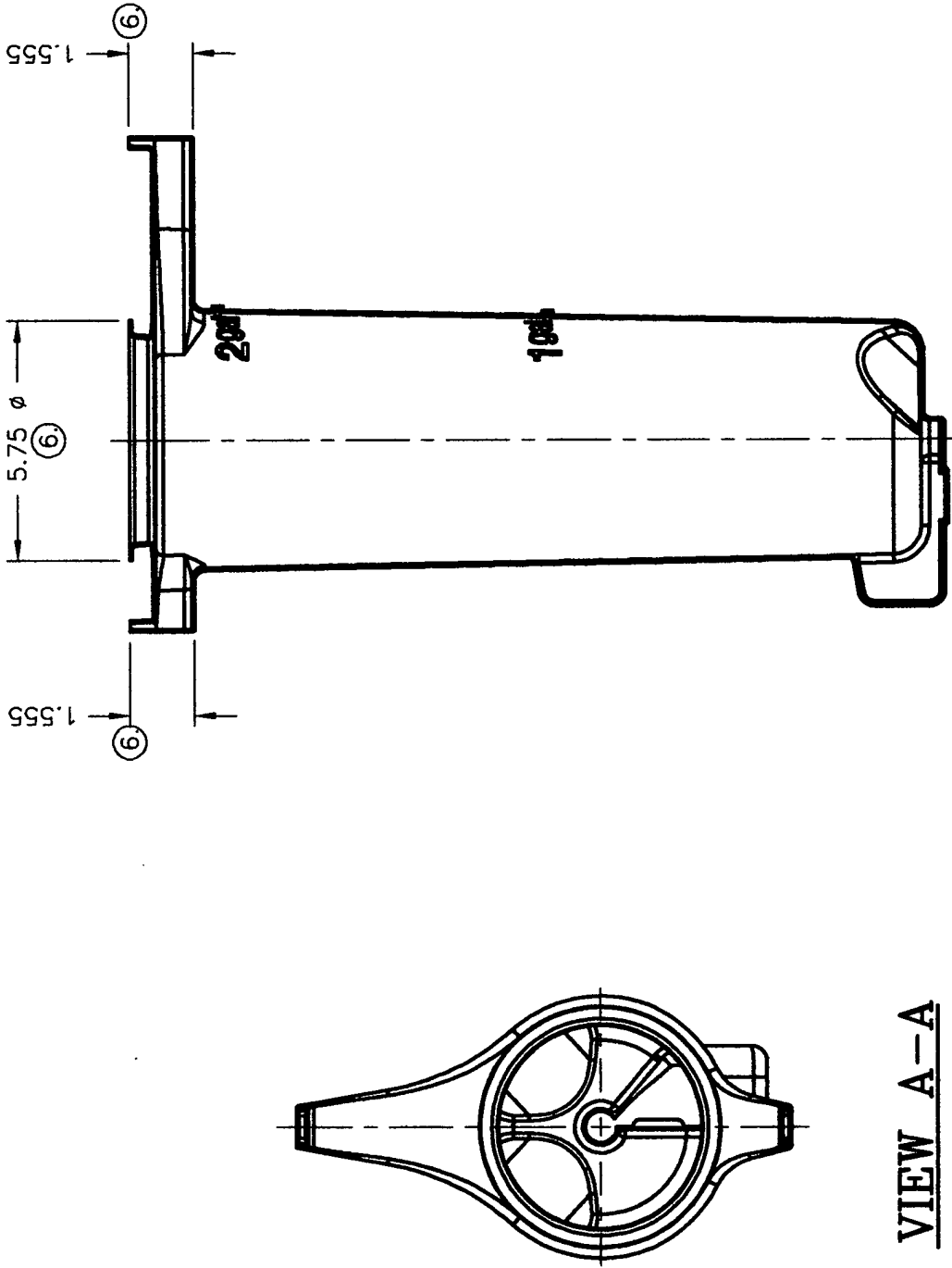
NOTES:

1. BLOW MOLDED POLYETHYLENE PART.
2. COLOR: WHITE / FDA FOOD GRADE
3. NOMINAL WALL THICKNESS = 0.080
4. REFER TO CAD SOLIDS FILES FOR ADDITIONAL GEOMETRIC DATA.
5. REFER TO CAD TOOLBODY FILES FOR TOOLPATH DATA (NO SHRINKAGE COMPENSATION APPLIED).
- ⑥ TRIM EDGE SECONDARY PROCESS.

PERSPECTIVE VIEW



 Coe Design Industries coe-design.com 818-844-8270	TOLERANCES: X/X=±1/8 ANGLE=±0.5° .XXX=±0.031 .XX=±0.062	DRAWN BY: SSC CHKD. BY: APVD. BY: SCALE: 1/4	DATE: 10/22/03 DATE: DATE: DIM. IN INCHES	Core	DWG. NO. A-534-103 SHEET NO. 2 of 3
	MATERIALS: Polyethylene				



VIEW A-A

SECTION B-B



Coe Design
Industries

stan.coe coe-design.com 818-644-8870

TOLERANCES: X/X=±1/8
.XXX=±0.031 .XX=±0.062 ANGLE=±0.5°

MATERIALS:

Polyethylene

DRAWN BY: SSC

CHKD. BY:

APVD. BY:

SCALE: 1/4

DATE: 10/22/03

DATE:

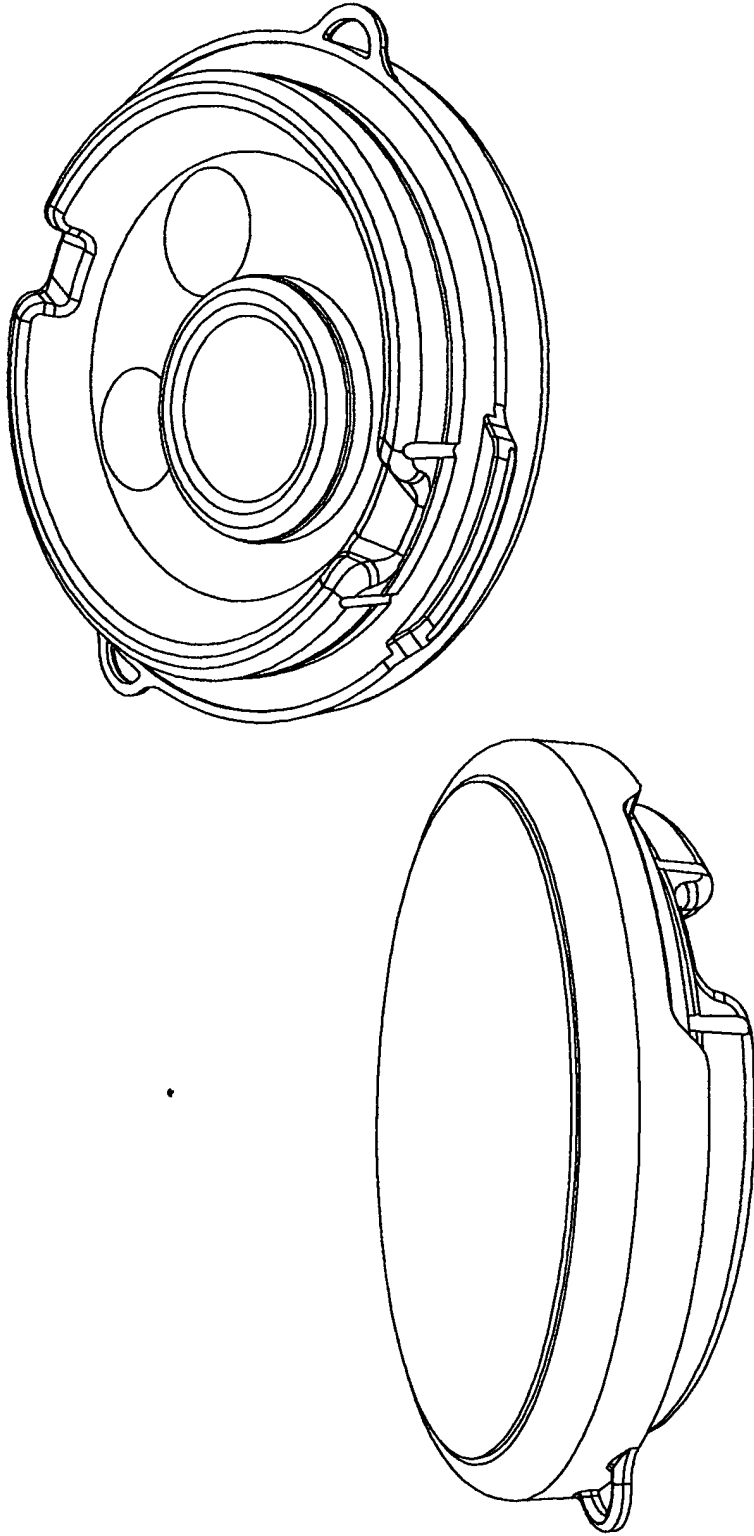
DATE:

DIM. IN INCHES

Core

DWG. NO.
A-534-103


SHEET NO.
3 of 3



NOTES:

1. BLOW MOLDED POLYETHYLENE PART.
2. COLOR: WHITE / FDA FOOD GRADE
3. NOMINAL WALL THICKNESS = 0.062
3. REFER TO CAD SOLIDS FILES FOR ADDITIONAL GEOMETRIC DATA.
4. REFER TO CAD TOOLBODY FILES FOR TOOLPATH DATA (NO SHRINKAGE COMPENSATION APPLIED).

PERSPECTIVE VIEW



Coe Design Industries

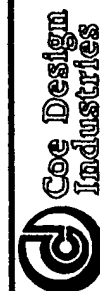
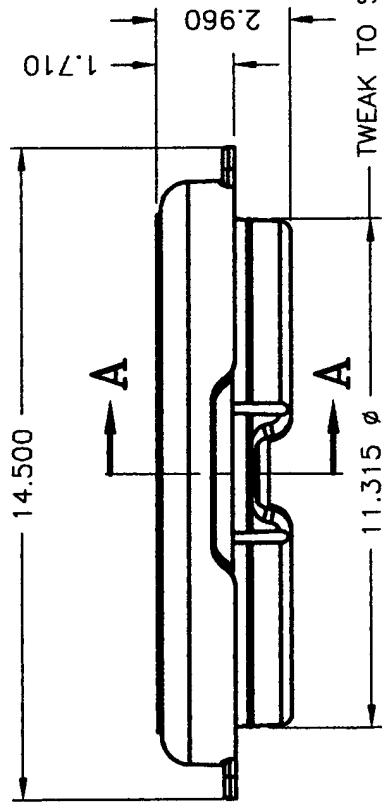
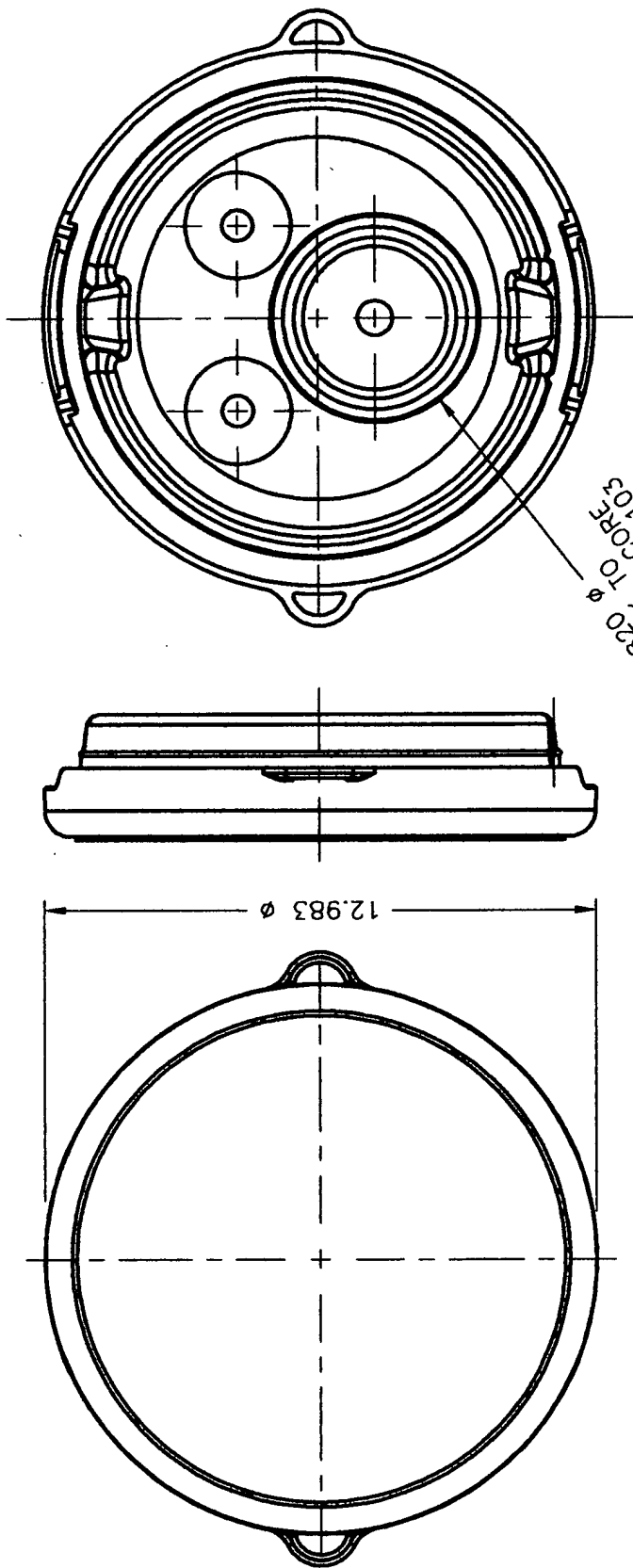
coe-design.com 818-844-8270

TOLERANCES:	X/X=±1/8
.XX=±0.031	.XX=±0.062
ANGLE=±0.5°	
MATERIALS:	
Polyethylene	

DRAWN BY: SSC	DATE: 10/23/03
CHKD. BY:	DATE:
APVD. BY:	DATE:
SCALE: N/A	DIM. IN INCHES

Lid

DWG. NO.
A-534-104
SHEET NO.
1 of 3



stan.coe@coe-design.com 818-644-8870

TOLERANCES: X/X=±1/8
 .XX=±0.031 .XX=±0.062 ANGLE=±0.5°
 MATERIALS: Polyethylene

DRAWN BY: SSC
 CHKD. BY:
 APVD. BY:
 SCALE: 1/4

DATE: 10/23/03

DATE:

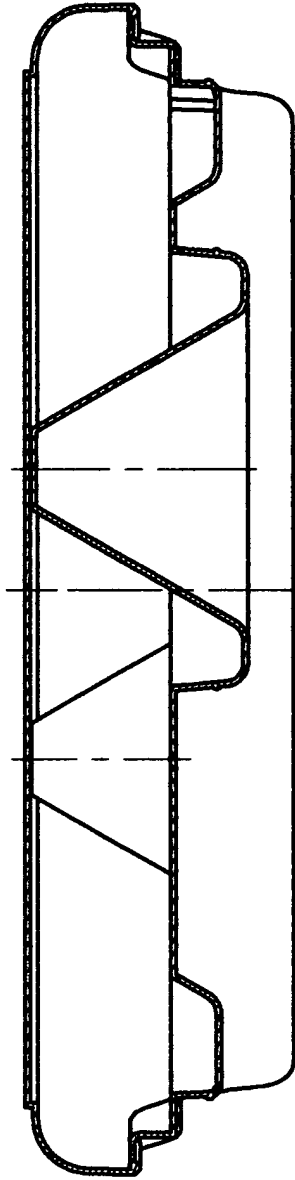
DATE:

DIM. IN INCHES

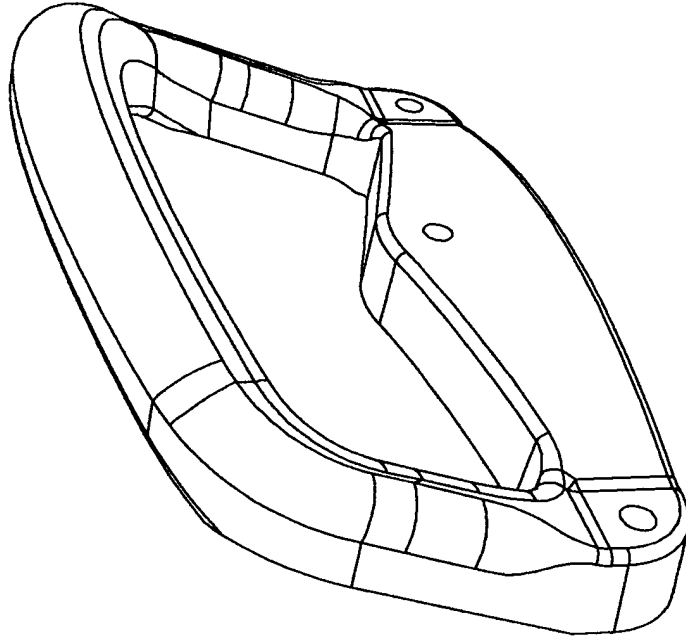
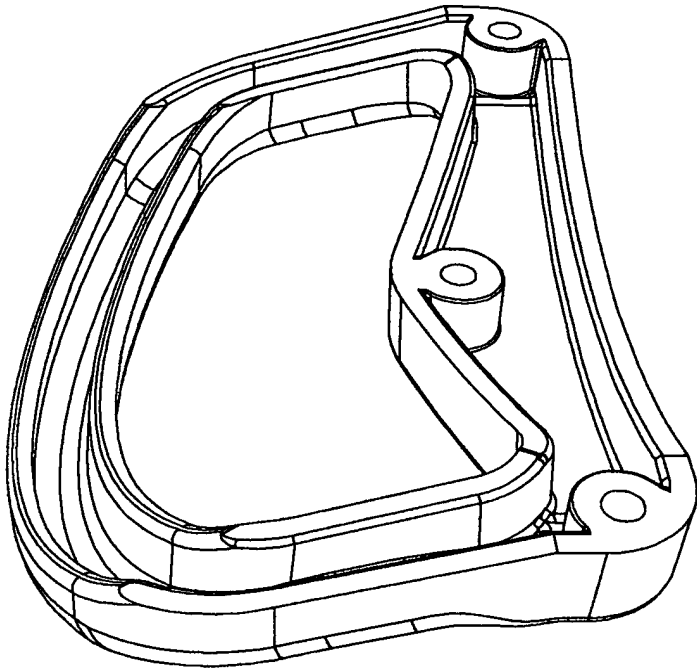
Lid

DWG. NO.
 A-534-104

SHEET NO.
 2 of 3



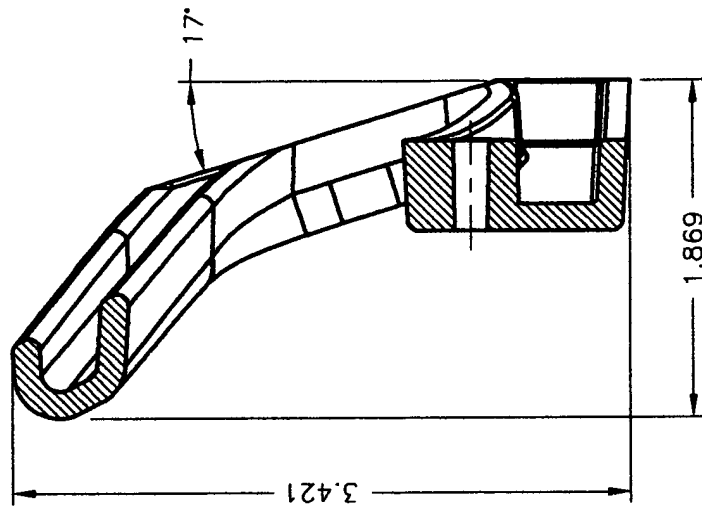
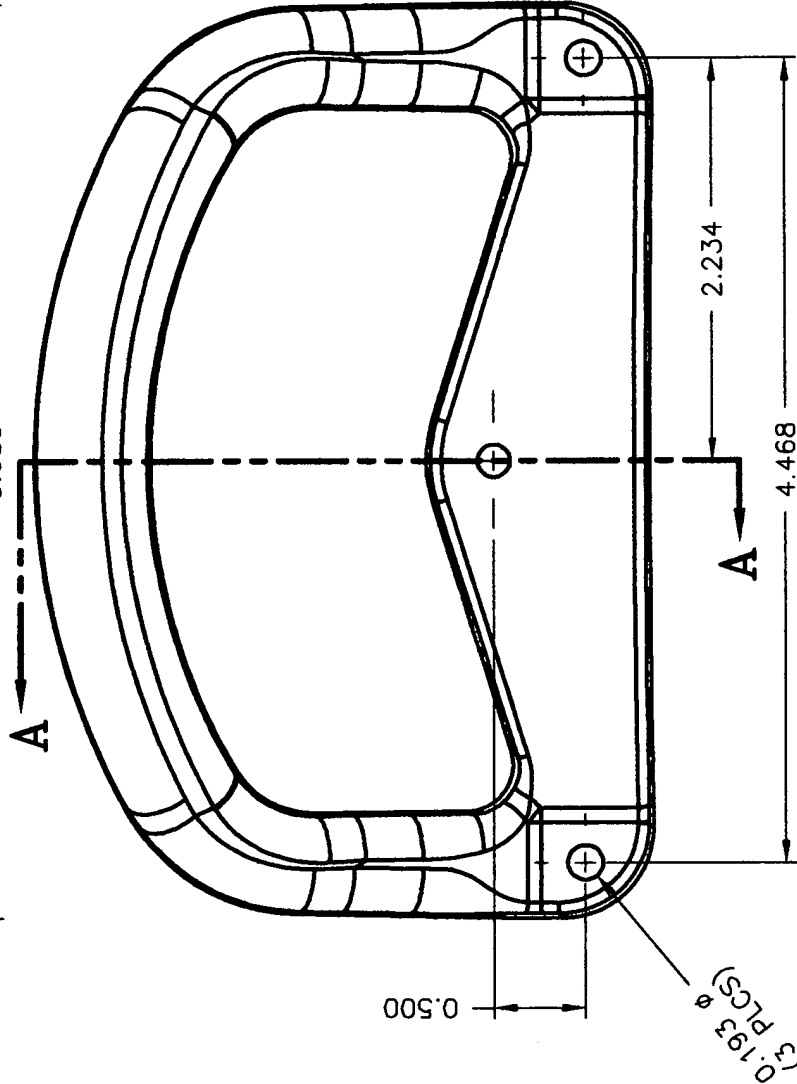
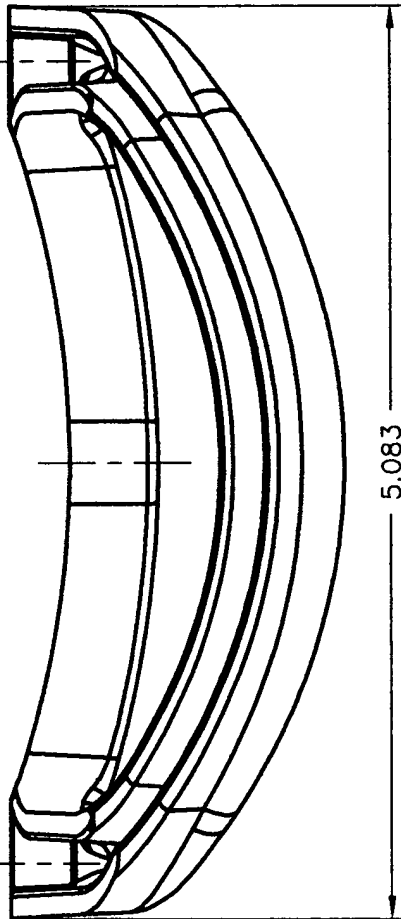
SECTION A-A



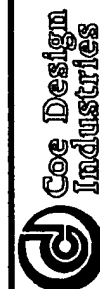
NOTES:

1. EXISTING INJECTION MOLDED PART.
2. COLOR: WHITE
3. REFER TO CAD SOLIDS FILES FOR ADDITIONAL GEOMETRIC DATA.
4. TWO HANDLE UNITS REQUIRED PER COOLER ASSEMBLY.

PERSPECTIVE VIEW



SECTION A-A



stan.coe coe-design.com 818-644-8870

TOLERANCES: X/Y=±1/32

.XXX=±0.010 .XX=±0.20 ANGLE=±0.5°

MATERIALS:

As molded

DRAWN BY: SSC

CHKD. BY:

APVD. BY:

SCALE: FULL SIZE

DATE: 10/22/03

DATE:

DATE:

DIM. IN INCHES

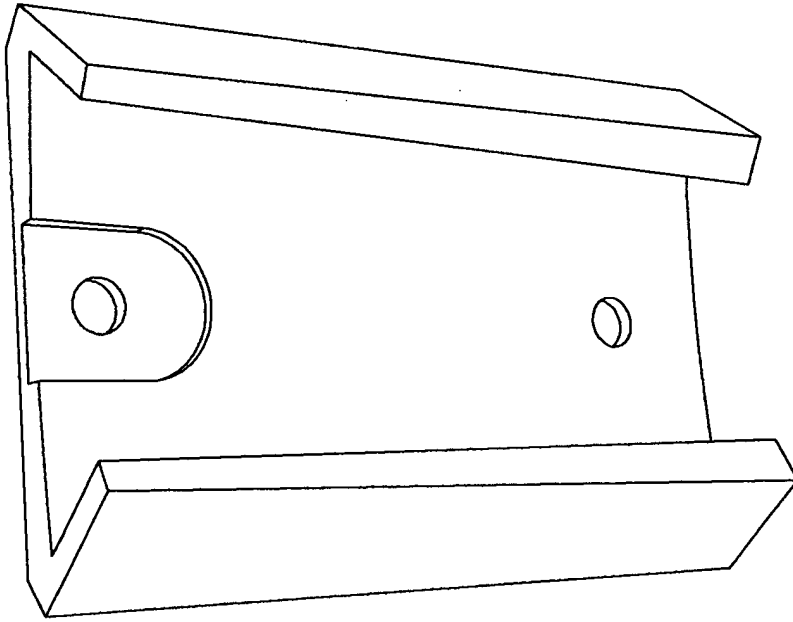
Handle

DWG. NO.

A-534-105

SHEET NO.

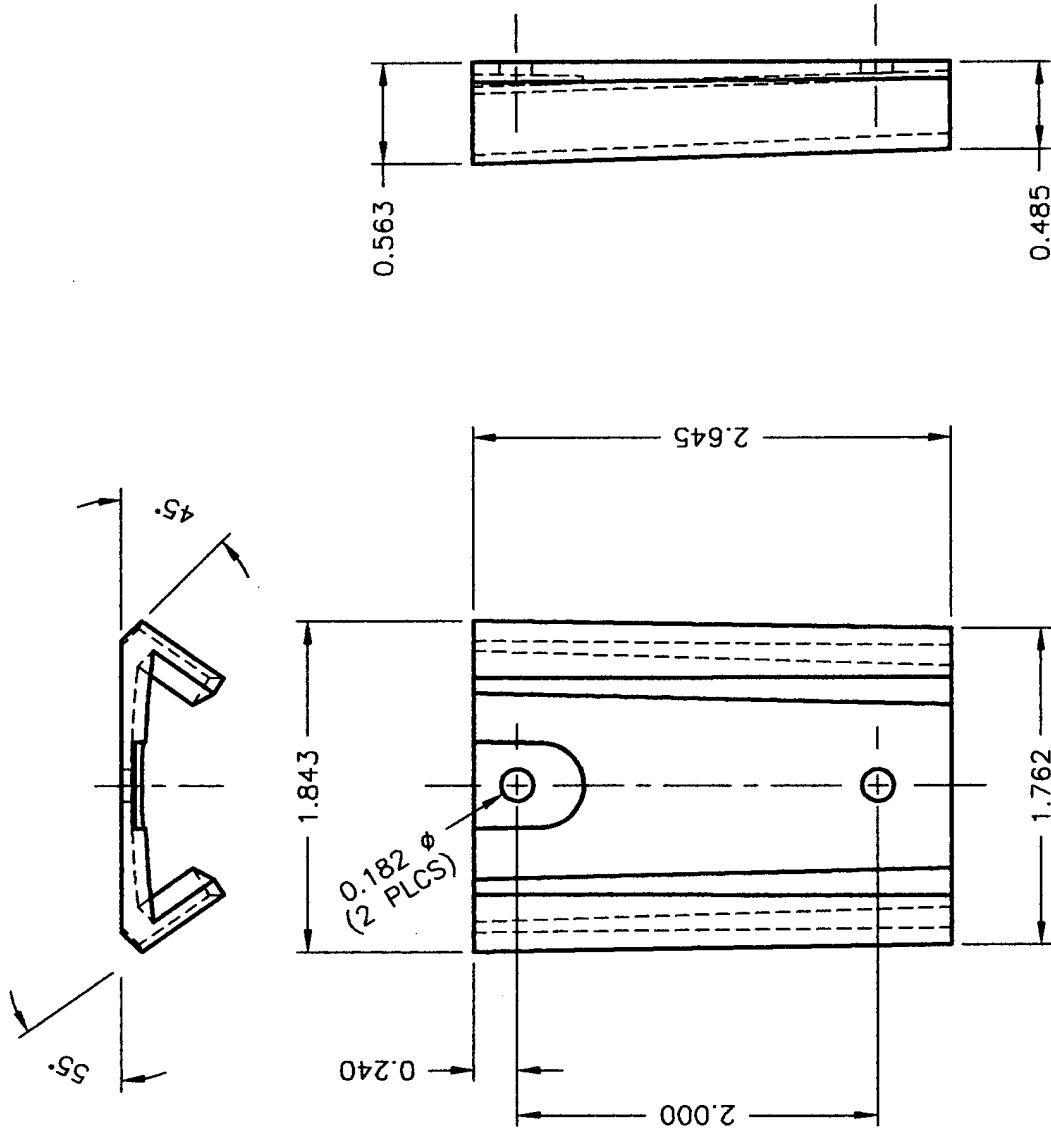
2 of 2



NOTES:

1. EXISTING INJECTION MOLDED PART.
2. COLOR: WHITE
3. REFER TO CAD SOLIDS FILES FOR ADDITIONAL GEOMETRIC DATA.
4. ONE UNIT REQUIRED PER COOLER ASSEMBLY.

PERSPECTIVE VIEW



stan.coe@coe-design.com 818-844-8870

TOLERANCES: X/X=±1/32
.XX=±0.010 .XX=±0.20 ANGLE=±0.5°

MATERIALS:

As molded

DRAWN BY: SSC

CHKD. BY:

APVD. BY:

SCALE: FULL SIZE

DATE: 10/22/03

DATE:

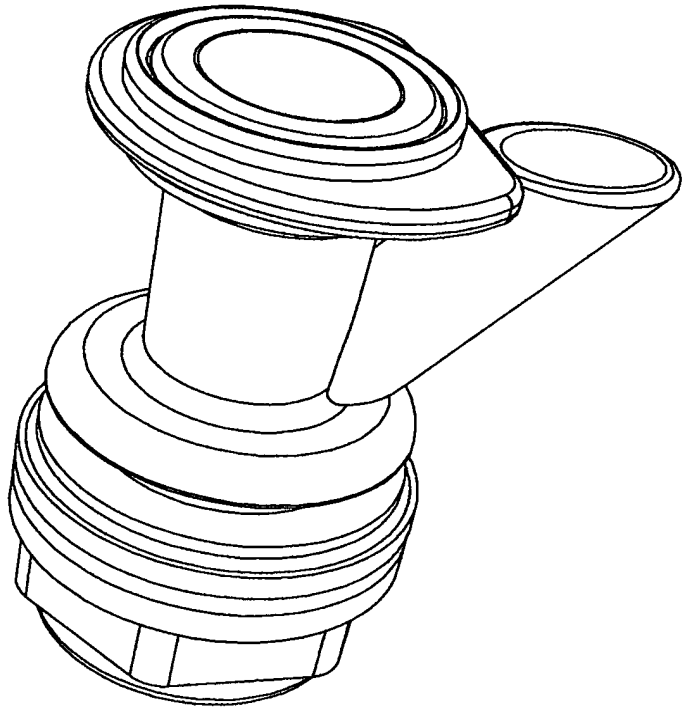
DATE:

DIM. IN INCHES

Cup Holder Bracket

DWG. NO.
A-534-106


SHEET NO.
2 of 2



NOTES:

- 1. EXISTING ASSEMBLY OF INJECTION MOLDED PARTS.
- 2. COLOR: WHITE
- 3. TWO TAP UNITS REQUIRED PER COOLER ASSEMBLY
- 2. REFER TO CAD SOLIDS FILES FOR ADDITIONAL GEOMETRIC DATA.
- 4. PROVIDE A PUSH BUTTON COMPONENT OF COLOR (PMS #382) IN THE LEFT HAND TAP ASSEMBLY.

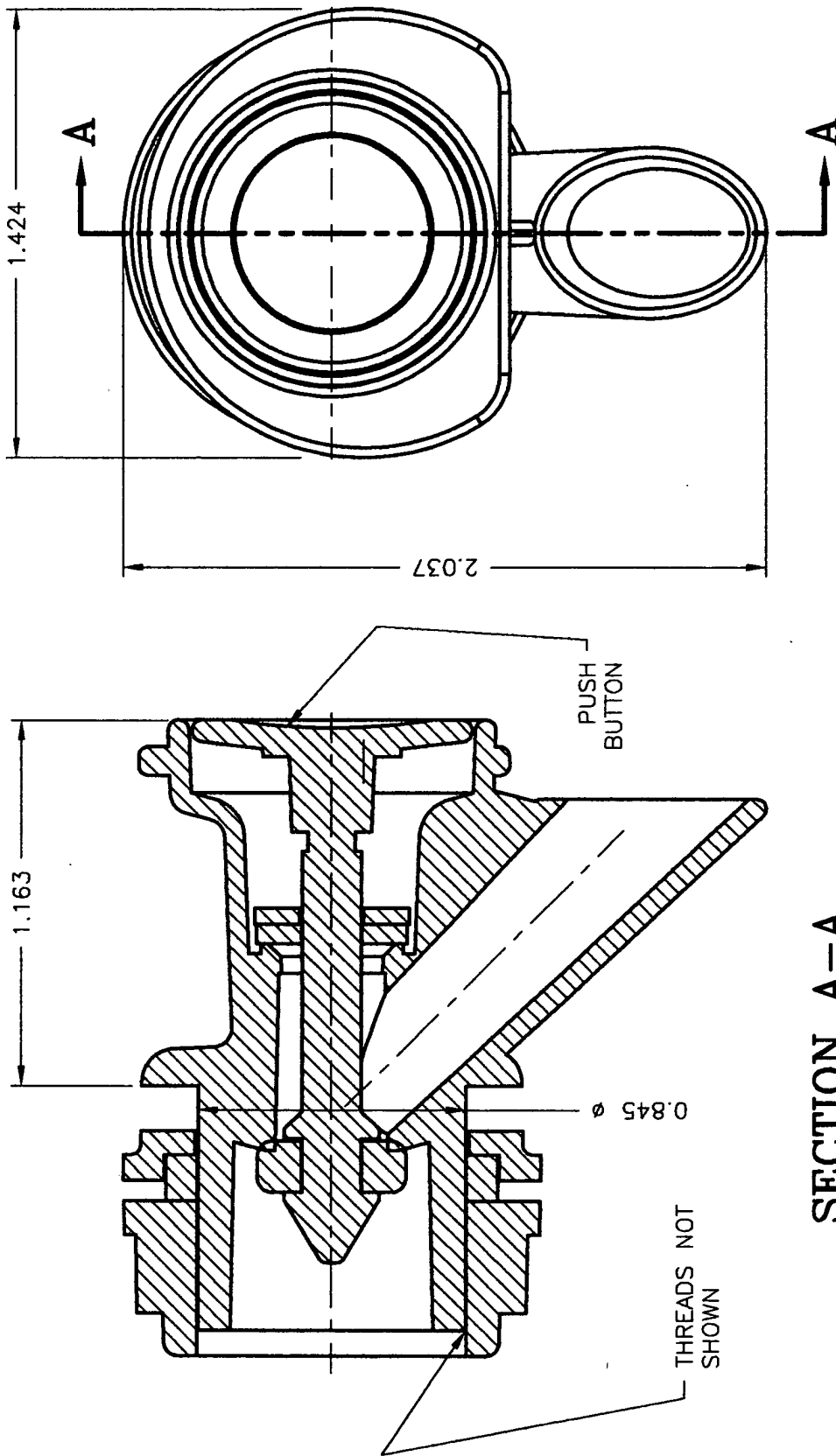
PERSPECTIVE VIEW



**Coe Design
Industries**
coe-design.com 919-844-8270

TOLERANCES: .XXX=±0.010 .XX=±0.20	X/X=±1/32 ANGLE=±0.5	DRAWN BY: SSC		DATE: 10/22/03
		CHKD. BY:	DATE:	
MATERIALS: As molded		APVD. BY:		DATE:
		SCALE: N/A		DIM. IN INCHES

Tap Assembly		DWG. NO. A-534-107	
		SHEET NO. 1 of 2	



stan.coe coe-design.com 818-844-8870

TOLERANCES: X/X=±1/32
.XX=±0.010 .XX=±0.20 ANGLE=±0.5°

MATERIALS: As molded

DRAWN BY: SSC
CHKD. BY:
APVD. BY:
SCALE: 2 X

DATE: 10/22/03
DATE:
DATE:
DIM. IN INCHES

Tap Assembly

DWG. NO.
A-534-107

SHEET NO.
2 of 2